

Sheet1

POCKET	FMS	ZOFFSET	XOFFSET	DIAMETER	FRONTANGLE	BACKANGLE
1	1	0.0000	0.0000	0.0000	-80.0000	80.0000
2	2	0.9326	0.3434	0.0000	90.0000	180.0000
31	3	0.6738	0.0000	0.0000	-60.0000	60.0000
32	3	1.2263	-0.8125	0.0000	-60.0000	60.0000
33	3	0.9352	-1.6258	0.0000	-45.0000	45.0000
4	4	1.0090	0.0139	0.0313	29.0000	89.0000
5	5	0.0896	0.0000	0.0000	-60.0000	60.0000
6	6	-0.2014	0.0000	0.0000	-60.0000	60.0000
7	7	2.8150	0.0000	0.0000	-60.0000	60.0000
8	8	0.7432	0.0428	0.0313	60.0000	120.0000

ORIENTATION COMMENT

7.0000Material Stop  
1.0000Parting  
7.0000Center Drill  
7.0000x  
7.0000Counter Sink, 90 deg.  
2.0000Insert, Triangle, Far Left  
7.0000Drill Bit  
7.0000Tap, 4-40  
7.0000Drill Chuck  
6.0000Insert, Triangle, Center